

Claims;

1. A turret punch press comprising:

an upper turret for supporting a plurality of punch tools;

a lower turret for supporting a plurality of die tools corresponding to the punch tools; and

a punch driving mechanism for driving the punch tools of the upper turret;

wherein a work sheet outlet for discharging a small article work sheet cut off from a material work sheet in the punch processing, is employed in said lower turret.

2. A turret punch press according to claim 1 wherein a shooter connected to the work sheet outlet of said lower turret is employed in the main body frame for supporting said lower turret.

3. A turret punch press according to claim 1 or claim 2 wherein an opening and closing plate, freely opening and closing, for covering said work sheet outlet, is employed in said lower turret so that the upper surface level in the closed state is to become approximately equal to the upper surface level of said lower turret.